



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4705

Job Sheet 180414



Part No: 648.4705

Job Qty: 1 ea

Part Name: C60 Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 8/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/7/18	0.00	0.00	Start Up Small Fab-4		 DAS 38 9-89
100	Small Fab	1 pcs		8/7/18	0.00	1.00	Small Fab-4		
120	QC	1 pcs		8/7/18	0.00	0.00	QC4		
121	DC	1 pcs		8/7/18	0.00	0.00	DC		
130	Packaging	1 pcs		8/7/18	0.00	0.00	Packaging3-1		DAS 69 9-89
140	QC21-FG	1 Ea		8/7/18	0.00	0.00	QC21		

Part Op 100 - Pick bag and tag

Descriptions: 121 - Supply owner's & overhaul procedures manual

DAS 21 9-89

AUG 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw ~	2 Ea (2 ea)	90-Start up Operation	5075264
188-FSCS-1032-5/8	Screw ~	4 Ea (4 ea)	100-Small Fab	5078378
600.1000-A N/A	Label	1 Ea (1 ea)	100-Small Fab	5064544
600.1312	Caution Sticker	1 Ea (1 ea)	100-Small Fab	5072105
AN4-23A GA-alain	Bolt ~	2 Ea (2 ea)	100-Small Fab	5057451 F123434-40
AN5-21A	Bolt ~	4 Ea (4 ea)	100-Small Fab	5057451
C2-14-2	Label Rivets ~	2 Ea (2 ea)	100-Small Fab	5040661
C45-11-2	Locating Pin ~	2 Ea (2 ea)	100-Small Fab	5054326
C45-12-1	Lock Bushing ~	2 Ea (2 ea)	100-Small Fab	5091795
C45-12-6	Retaining Ring ~	2 Ea (2 ea)	100-Small Fab	5097900 x1 5092234x1
C45-13-1 Alain	Keeper Bushing ~	2 Ea (2 ea)	100-Small Fab	5101278
C45-13-2	Spacer ~	2 Ea (2 ea)	100-Small Fab	5027246
C45-13-5	Keeper Spring ~	1 Ea (1 ea)	100-Small Fab	5053218
C45-3-12	DU Bearing ~	1 Ea (1 ea)	100-Small Fab	5091768
C45-3-2-1	Snap Ring ~	2 Ea (2 ea)	100-Small Fab	5097898
C45-3-4-1	Retaining Ring ~	4 Ea (4 ea)	100-Small Fab	5068056
C45-3-5	Spacer ~	2 Ea (2 ea)	100-Small Fab	5027245
C45-3-8A	Actuator Shaft Bushing ~	1 Ea (1 ea)	100-Small Fab	5076197
C45-3-8B	Actuator Shaft Bushing ~	1 Ea (1 ea)	100-Small Fab	5078801
C45-3-9	Lever Spring ~	1 pcs (1 ea)	100-Small Fab	5089520
C45-4-1	Trunnion Bushing ~	2 Ea (2 ea)	100-Small Fab	5075347 5078803
C45-5-1	Lever Stop Pin ~	1 Ea (1 ea)	100-Small Fab	5097731
C45-7-1 P	LOADBEAM BUMPER ~	1 Ea (1 ea)	100-Small Fab	5029332



Work Order update only

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C45-7-2	Lock Bumper	2 Ea (2 ea)	100-Small Fab	5095587
C45-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	100-Small Fab	5094821
C60-10-2	Lock Spring	1 Ea (1 ea)	100-Small Fab	5060391
C60-3-1	Radial Bearing	2 Ea (2 ea)	100-Small Fab	5093909
MS21044N5	Nut	4 Ea (4 ea)	100-Small Fab	5083546
MS27039-4-08	Screw	1 Ea (1 ea)	100-Small Fab	5039330
NAS1149F0463P	Washer	3 Ea (3 ea)	100-Small Fab	5078780
NAS1149F0563P	Washer	8 Ea (8 ea)	100-Small Fab	5067901

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1/4-20-3/8	2	206	0
100-Small Fab	188-FSCS-1032-5/8	4	377	0
	600.1309-A	1	0	0
	600.1312	1	22	0
	AN4-23A	2	588	0
	AN5-21A	4	73	0
	C2-14-2	2	206	0
	C45-11-2	2	78	0
	C45-12-1	2	16	0
	C45-12-6	2	84	0
	C45-13-1	2	13	0
	C45-13-2	2	82	0
	C45-13-5	1	95	0
	C45-3-12	1	12	0
	C45-3-2-1	2	54	0
	C45-3-4-1	4	156	0
	C45-3-5	2	78	0
	C45-3-8A	1	57	0
	C45-3-8B	1	38	0
	C45-3-9	1	0	0
	C45-4-1	2	48	0
	C45-5-1	1	41	0
	C45-7-1	1	0	0
	C45-7-2	2	12	0
	C45-8-4	1	0	0
	C60-10-2	1	42	0
	C60-3-1	2	18	0
	MS21044N5	4	139	0
	MS27039-4-08	1	78	0
	NAS1149F0463P	3	747	0
	NAS1149F0563P	8	626	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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